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## TOPICS:

- Green Chemistry
- Renewable energy
- Photocatalysis
- Energy Conversion
- Environmental Materials
- Earth Resources Engineering

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# Defects in Cu(In,Ga)Se<sub>2</sub> thin-film solar cells

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Chalcopyrite Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub> (CIGS) alloy has got much attention due to its potentials to realize high-efficiency thin-film solar-cells. In addition to mega-solar power plants, CIGS thin-film solar cell module is also expected to be utilized in building walls and vehicles as power generation sources. Moreover, high optical absorption of the CIGS makes it possible to get required efficiency with thin film, thus, reduce the material cost. Quaternary CIGS is a pseudo-binary alloy of ternary CuInSe<sub>2</sub>( $x = 0$ ) and CuGaSe<sub>2</sub> ( $x = 1.0$ ). Band-gap of the CIGS can be controlled by varying the Ga-content,  $x = [\text{Ga}] / ([\text{Ga}] + [\text{In}]) = \text{Ga/III}$  in the material, while it becomes 1.68 eV for CuGaSe<sub>2</sub>. Band-gap of the CuGaSe<sub>2</sub> is close to the ideal band-gap of the absorber-layer to achieve highest possible efficiency with single junction solar cell under AM 1.5 sunlight.

Nevertheless, the performance of CIGS-based thin-film solar cells is influenced by Ga concentration of the films. In this study, we investigated the defect properties of Cu(In,Ga)Se<sub>2</sub> with Ga/(In+Ga) (Ga/III ratio) by photocapacitance spectroscopy measurements. We will discuss how defects at 0.8 eV from valence band maximum affect the solar cell performances.

# **Yashil kimyo – bu kimyoviy tajriba va ishlab chiqarishlar uchun zamonaviy mafkuradir**

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"Yashil kimyo" – Kimyoviy reaksiyalar amalga oshishi uchun qattiq sharoit (yuqori temperatura va bosim) talab qilinmaydigan, reaksiya natijasida zaharli moddalar hosil bo'lmaydigan va atrof-muhitga zararli moddalar ajralib chiqarmaydigan kimyoviy jarayonlarni ifodalaydi. Boshqacha aytganda "yashil" kimyogarlar amalga oshirayotgan reaksiyalar o'simliklar va hayvonlar organizmlaridagi reaksiyalarga yaqin bo'lislari kerak. Bunga misol qilib, azotobakteriyalarning dukkakli o'simliklar tomirida azotni oddiy sharoitda to'play olishini keltirish mumkin. Bu azotdan foydalanimdukkaklilar keyin oqsillarni hosil qiladi. Hozirgi kimyo sanoatida esa ammiak olish uchun havo tarkibidan azotni olishga juda yuqori bosim (30 atm. bosimgacha) va 500°C harorat talab etiladi.

Hozirgi vaqtida kimyoviy tadqiqoddillardagi ustuvor yo'naliishlaridan biri "Yashil" kimyo (Green Chemistry) nomini olgan jarayonlar hisoblanadi. Bu eng avvalo barcha amalga oshiriladigan kimyoviy reaksiyalar atrof-muhit uchun qulay bo'lgan sharoitlarda kechishi lozim bo'lishi demakdir. Masalan, oksidlanish jarayonlarini amalga oshirish kerak bo'lsa, ularda oksidlovchi sifatida havo kislorodi q'llanilsa, erituvchi sifatida suv ishlatiladigan kimyoviy jarayonlar yoki organik va mineral kislotalar ( $H_2SO_4$ , HCl va b.) o'rniiga karbonat angidrid ishlatilishi nazarda tutiladi.

Shu asnoda "Yashil" kimyo atrof-muhitning ifloslanishini oldini olib, zaharsiz moddalar bilan ish ko'radi, hamda bu xavfni to'lig'icha yo'qotadi.

Bugungi kunda "Yashil kimyo" ning uchta yo'naliishini ko'rsatish mumkin, bular – sintezning yangi yo'llari (katalizatorlar yordamida), qayta tiklanadigan dastlabki reagentlardan foydalanish (neft mahsulotlaridan foydalanmaslik) va an'anaviy organik erituvchilardan foy-dalanmaslikdan iborat ekanligidir. Bir so'z bilan aytganda, bu qarash eng avvalo kimyoviy ishlab chiqarishlarda mavjud bo'lgan atrof-muhitga ajralib chiqayotgan turli xil zaharli moddalarini yo'qotishga qaratilgan bo'lib, uning natijasida insonlar yashab turgan muhit yaxshilanadi va ekologiyamizning musaffoligiga olib keladi. Shuni alohida ta'kidlash lozimki, "Yashil kimyo" – bu kimyoning birorta ilmiy bo'limi hisoblanmay, balki kimyoviy fikrlashning yangi usuli bo'lib, amalga oshirilayotgan kimyoviy tajriba va ishlab chiqarishlar uchun zamonaviy mafkuradir. Kichik kimyoviy laboratoriya ishlaridan tortib ulkan sanoat korxonalarida amalga oshirilayotgan jarayonlarda ham shu mafkuraga amal qilinishi kerak.

"Yashil" kimyo – yuqori darajada fanlar kesimi orasidagi bilimlar sohasi hisoblanadi. U organik kimyo bilan (yangi va alternativ sintetik usullar), anorganik kimyo bilan (yangi materiallar va katalizatorlar ochish), fizikaviy kimyo (erituvchilar xossalari), analitik kimyo (moddalarini aniqlashning selektiv usullari) sanoat kimyosi va kimyoviy muhandislik (mavjud kimyoviy jarayonlarni modifikasiyalash), iqtisodiyot fani bilan (kimyoviy mahsulotlar va materiallar analizi) toksikologiya, mikrobiologiya va biokimyo (fermentlash, biotexnologiya, gen muhandisligi), qishloq xo'jalik fanlari (qayta tiklanadigan xom – ashyo), ekologiya va huquq (Davlat boshqaruvi va nazorat) fanlari bilan ham kesishadi va ko'rsatib o'tilgan masalalarni birgalikda yechimini topishga xizmat qiladi.

Xulosa o'rnida shuni aytish mumkinki, kimyogarlarning "Yashil kimyo"ni o'rganishi, O'zbekiston barqaror taraqqiyotining omillaridan biri bo'lib hisoblanadi.

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